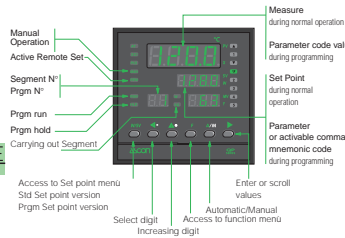
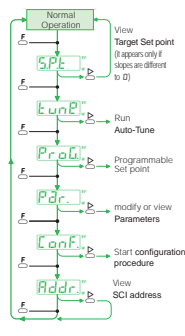


## Keys and displays functions

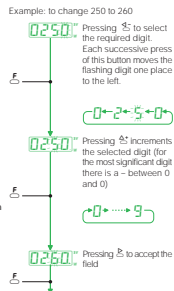


## 8.0• Function menu



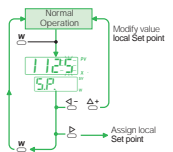
## 8.1• Modification of a numeric field

It is possible to modify any numeric field by changing each digit in turn.

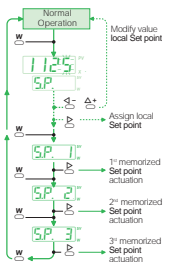


## 8.2•

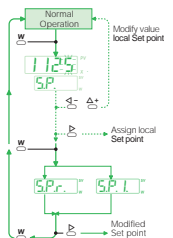
## 8.2.1• Local only



## 8.2.2• Locale + 3 memorized Set

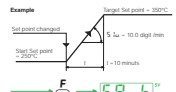


## 8.2.3• Local + Remoto



## Standard Set point Menu

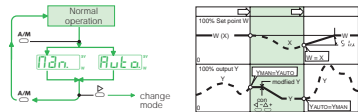
Note:  
After the Set point has been modified the new target Set point will be reached after a period of time, depending upon the values entered in the  $S_{\uparrow}$  (Slope up) and  $S_{\downarrow}$  (Slope down) gradient parameters.



Target Set point  
If slope gradient is equal to zero there will be a step change  
With Remote Set point we suggest, to set  $S_{\uparrow}$  and/or  $S_{\downarrow}$  to 0 (zero)  
The new Set point value which must be reached, it is called "target Set point". It appears under SPtE code during the main menu scrolling.

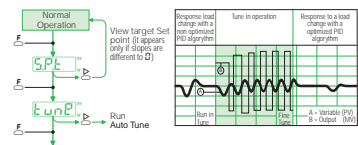
## 8.4•

## Auto Man



## 8.5•

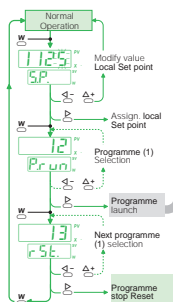
## Auto Tune



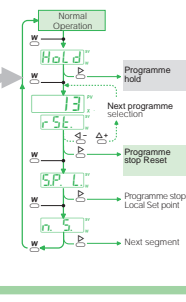
## Programmable Set point menu, (for each operating phase)

## 8.3•

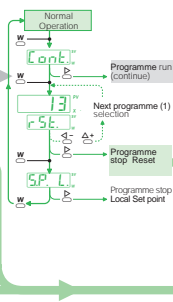
## 8.3.A• Local Set point mode



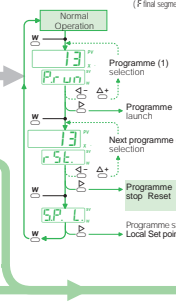
## 8.3.B• Programme carrying out



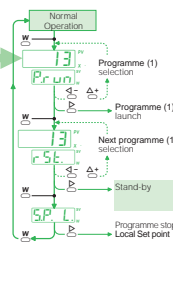
## 8.3.C• Programme Hold



## 8.3.D• Programme end (F final segment)



## 8.3.E• Reset



To end each phase without actions. Press  $\rightarrow$  until the routine goes out or wait 30 sec.s without pressing any key.

Note:  
(1) Not available selection if already selected by external logic command (see page 7).  
The controller display the external prgm number which is visible but not modifiable

## 8.6•

## Page scrolling

## 8.6.1• Auxiliary display Possible combination during the different operation phases

Local Set point by P.C. (normally off)	Programme Stand-by when out of max dev. fix light when into max dev.	Programme end final segment
Programme carrying out (segment n°25)	Programme Stand-by from keyboard, logic inputs, serial comm.s or if manual mode. (segment n° 28)	Programme Reset

## 8.6.2•

## Pages

During the programme carrying out, it is possible to select different "pages". They display the control variables, programme and segment data, in a cycling way. This selection can be done pressing time to time the  $\rightarrow$  key. This selection is inhibited when out of Normal operation.

